

CERTIFICATE

Management system as per

BS EN ISO 3834-2:2005

Quality Requirements for the Fusion Welding of Metallic Materials – Comprehensive Quality Requirements.

In accordance with TÜV UK Ltd procedures, it is hereby certified that

Hutchinson Engineering Ltd

Everite Road, Widnes, Cheshire, WA8 8PT, United Kingdom

applies a quality and welding management system in line with the above standard for the following scope:

and as listed on the annex to this certificate

Product Type:	Design, manufacture, fabrication & testing of high integrity telecommunication towers, railway bogeys, general fabrications and structural steelwork for the oil, gas, petro-chemical, offshore, renewable, rail & telecommunications industries to nationally recognised standards, internationally recognised standards and client specifications.
Product Standards:	EN1090-1: 2009 + A1:2011, BS EN 40-3-1: 2013, BS EN 40-3-3: 2013, BS EN 1990: 2002 + A1: 2005, BS EN 1991-1-1: 2002 (Incorporating Corrigenda December 2004 and March 2009: Eurocode 1), BS EN 1991-1-4: 2005+ A1: 2010 (Incorporating Corrigenda July 2009 and January 2010: Eurocode 1), BS EN 1992-1-1: 2004 + A1: 2014 (Incorporating Corrigenda January 2008, November 2010 and January 2014: Eurocode 2), BS EN 1993-1-1: 2005 + A1: 2014 (Incorporating Corrigenda February 2006 and April 2009: Eurocode 3), BS EN 1993-1-8: 2005 (Incorporating Corrigenda Nos. 1 and 2: Eurocode 3), BS EN 1993-1-9: 2005 (Incorporating Corrigenda Nos. 1 and 2: Eurocode 3), BS EN 1993-1-10: 2005 (Incorporating Corrigenda December 2005, September 2006 and March 2009), BS EN 1993-3-1: 2006 (Incorporating Corrigendum July 2009), BS EN 1997-1: 2004 + A1: 2013 (Incorporating Corrigendum February 2009) and client specifications as applicable.
Welding and Inspection Standards:	ISO 15614-1:2017 + A1:2019, ISO 15614-2:2005, ISO 5817:2014, ISO 9606-1:2017, ISO 9606-2: 2004, ISO 14732: 2013, DNVGL-OS-C401, BS EN 1090-2:2018 and application standards as applicable.
Parent Materials:	Material groups 1.1, 1.2, 8.1, 22.1, 22.2, 22.3, 22.4 & 23.1 as ISO 15608:2017
Welding and Allied Processes:	111: MMA - Manual metal arc welding, 121: SAW - Submerged arc welding with single solid wire electrode / twin solid wire electrode, 135: MAG - Manual metal active gas with solid electrode 136: MAG - Manual metal active gas with flux cored electrode, 138: MAG - Manual metal active gas with metal cored electrode and 141: TIG - Manual tungsten inert gas with solid electrode as per BS EN ISO 4063:2010
Responsible Welding Co-ordinators:	Aleksandra Jankowska: GB/IWT/EWT/00301 – Comprehensive Knowledge Rohan Brandwood: 08/IWT/EWT/002 – Comprehensive Knowledge (External) Brian Kelly: Responsible Welding Co-ordinator – Specific Knowledge

Certificate No: GB01641
Annex No: n/a
Audit Report No: 2021/30163

Valid until: 28/02/2024
Initial Certification: 02/03/2016
Effective Date: 17/03/2021



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This certificate, which remains the property of TÜV UK Ltd, was issued in accordance with the TÜV UK Ltd auditing and certification procedures as amended from time to time, and its validity is subject to regular surveillance audits.

Signed for and on behalf of TÜV UK Ltd, the Certification Body