

CERTIFICATE

Certificate of conformity of the Factory Production Control

BS EN 1090-1:2009/A1:2011

Construction Products Regulation 2011 (retained EU law EUR 305/2011) as amended by the Construction Products (Amendment etc.) (EU Exit) Regulations 2019 and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020, the following has been stated:

Product	Design Manufacture (including welding) and Installation of Structural steel Components and or kits according to BS EN1090-1:2009+A1: 2011 up to and including Execution Class 4		
Applied welding processes	111: MMA - Manual metal arc welding, 121: SAW - Submerged arc welding with single solid wire electrode / twin solid wire electrode, 135: MAG - Manual metal active gas with solid electrode 136: MAG - Manual metal active gas with flux cored electrode, 138: MAG - Manual metal active gas with metal cored electrode and 141: TIG - Manual tungsten inert gas with solid electrode as per BS EN ISO 4063		
Applied parent materials	Carbon Manganese steel grades S235, S275, S355 (ISO 15608: Group 1.1, 1.2) Austenitic Stainless steel grades (ISO 15608: Group 8.1)		
Welding Coordinator	Mrs. A. Jankowska Mr. R. Brandwood (External) Mr. B. Kelly		
Declaration method	1, 2, 3A & 3B		
Placed on the market by <i>(producer or its authorized representative)</i>	Hutchinson Engineering Ltd Everite Road, Widnes, Cheshire, WA8 8PT, United Kingdom		
Produced in the manufacturing Plants	Hutchinson Engineering Ltd Unit 2 Everite Road, Unit 1 Turnall Road, Garston Dock unit 15 b, Widnes, Cheshire, WA8 8PT, United Kingdom		
Initial Inspection	09/07/2020	Place / effective date	31/03/2021
Period of validity	<i>This certificate will remain valid as long as the test methods and/or factory production control requirements included in the designated standard, used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified significantly and the intervals for the routine surveillance intervals as laid down in the product standard are maintained.</i>		
Certificate No.:	GB01659		



065



Signed for and on behalf of TÜV UK Ltd, the Certification Body

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex of the Standard(s). Under system 2+ are applied and that the factory production control fulfils all the prescribed requirements set out above

This certificate, which remains the property of TÜV UK Ltd, was issued in accordance with the TÜV UK Ltd auditing and inspection procedures as amended from time to time, and its validity is subject to regular surveillance audits.